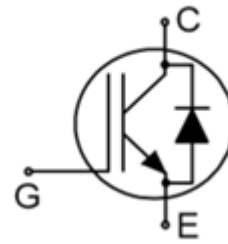


## Trench Field-Stop Technology IGBT

### Features

- 1200V, 25A
- $V_{CE(sat)(typ.)} = 2.0V @ V_{GE} = 15V, I_C = 25A$
- Low Switching Losses
- $V_{CE(sat)}$  with Positive Temperature Coefficient
- Pb-free Lead Plating; RoHS Compliant



### Applications

- General purpose inverters
- Uninterrupted Power Supply
- Induction heating

Order codes	$V_{CE}$	$I_C$	$V_{CEsat}, T_{vj}=25^{\circ}C$	$T_{vjmax}$	Marking	Package
XD025H120AY1S3	1200V	25A	2.0V	150 $^{\circ}C$	D25H120AY1	TO247-3

### Absolute Maximum Ratings

Symbol	Parameter	Value	Unit
$V_{CES}$	Collector-Emitter Voltage	1200	V
$V_{GES}$	Gate-Emitter Voltage	$\pm 20$	V
$I_C$	Continuous Collector Current ( $T_C=25^{\circ}C$ )	50	A
	Continuous Collector Current ( $T_C=100^{\circ}C$ )	25	A
$I_{CM}$	Pulsed Collector Current (Note 1)	75	A
$t_{sc}$	Short Circuit Withstand Time	10	us
$P_D$	Maximum Power Dissipation ( $T_C=25^{\circ}C$ )	200	W
$T_J$	Operating Junction Temperature Range	-55 to 150	$^{\circ}C$
$T_{STG}$	Storage Temperature Range	-55 to 150	$^{\circ}C$

### Thermal Data

Symbol	Parameter	Max.	Unit
$R_{\theta JC}$	Thermal Resistance, Junction to Case for IGBT	0.62	$^{\circ}C/W$
$R_{\theta JA}$	Thermal Resistance, Junction to Ambient for IGBT	40	$^{\circ}C/W$

**Electrical Characteristics** ( $T_c=25^\circ\text{C}$  unless otherwise noted)

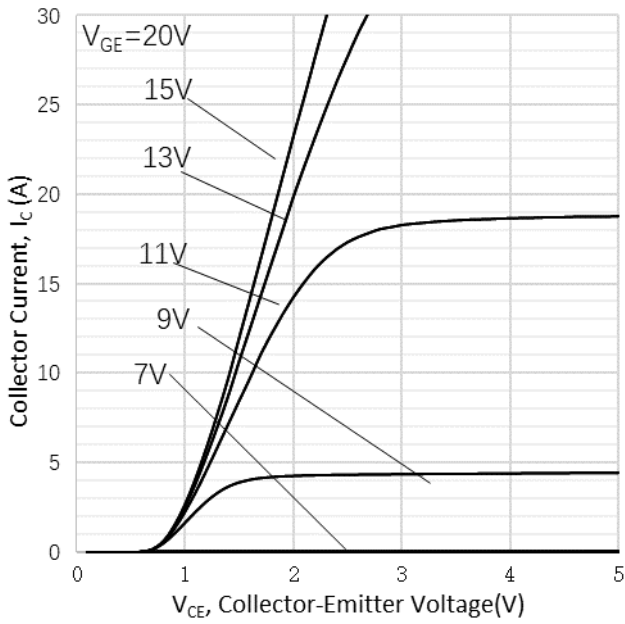
Symbol	Parameter	Conditions	Min.	Typ.	Max.	Unit
$BV_{CES}$	Collector-Emitter Breakdown Voltage	$V_{GE}=0V, I_C=500\mu A$	1200	---	---	V
$I_{CES}$	Collector-Emitter Leakage Current	$V_{CE}=1200V, V_{GE}=0V$	---	---	200	$\mu A$
$I_{GES}$	Gate Leakage Current, Forward	$V_{GE}=20V, V_{CE}=0V$	---	---	100	nA
	Gate Leakage Current, Reverse	$V_{GE}=-20V, V_{CE}=0V$	---	---	-100	nA
$V_{GE(th)}$	Gate Threshold Voltage	$V_{GE}=V_{CE}, I_C=0.6mA$	5.5	6.0	6.5	V
$V_{CE(sat)}$	Collector-Emitter Saturation Voltage	$V_{GE}=15V, I_C=25A$	---	2.0	2.4	V
$Q_G$	Total Gate Charge	$V_{CC}=600V, V_{GE}=15V$ $I_C=25A$	---	100	---	nC
$t_{d(on)}$	Turn-on Delay Time	$V_{CC}=600V$ $I_C=25A$ $R_G=10\Omega$ Inductive Load $T_c=25^\circ\text{C}$	---	82	---	ns
$t_r$	Turn-on Rise Time		---	67	---	ns
$t_{d(off)}$	Turn-off Delay Time		---	181	---	ns
$t_f$	Turn-off Fall Time		---	81	---	ns
$E_{on}$	Turn-on Switching Loss		---	2.1	---	mJ
$E_{off}$	Turn-off Switching Loss		---	0.9	---	mJ
$E_{total}$	Total switching energy		---	3	---	mJ
$C_{ies}$	Input Capacitance	$V_{CE}=25V$	---	1337	2010	pF
$C_{oes}$	Output Capacitance	$V_{GE}=0V$	---	102	164	pF
$C_{res}$	Reverse Transfer Capacitance	$f=1MHz$	---	71	117	pF

**Diode Characteristics** ( $T_c=25^\circ\text{C}$  unless otherwise noted)

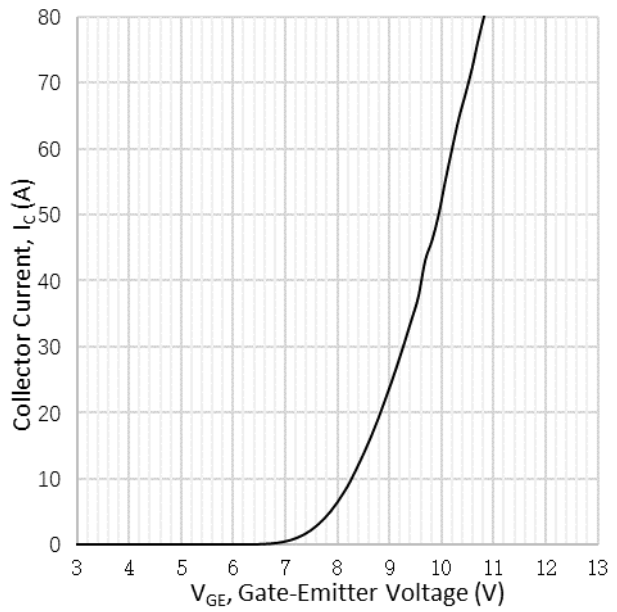
Symbol	Parameter	Conditions	Min.	Typ.	Max.	Unit
$V_F$	Diode Forward Voltage	$I_F=25A$	---	2.2	2.9	V
$t_{rr}$	Diode Reverse Recovery Time	$V_R=800V, I_F=25A$ $di_F/dt=750A/\mu s$	---	205	---	ns
$Q_{rr}$	Diode Reverse Recovery Charge		---	1.1	---	$\mu C$

Note 1: Repetitive Rating: Pulse width limited by maximum junction temperature

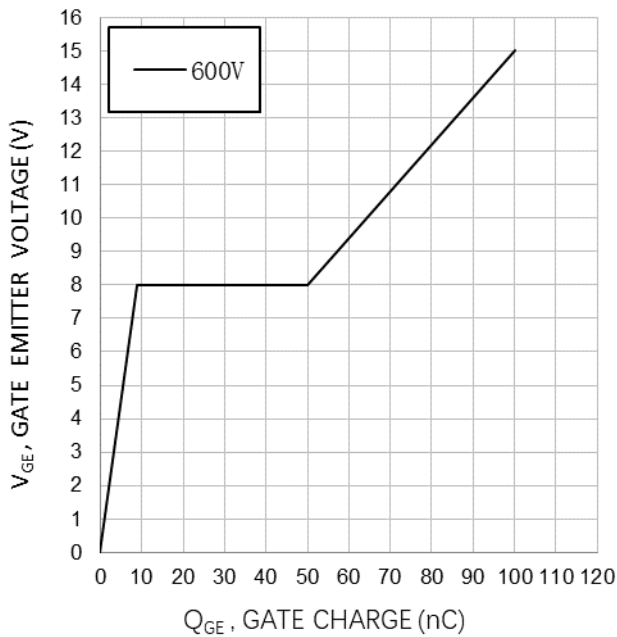
## Typical Characteristics



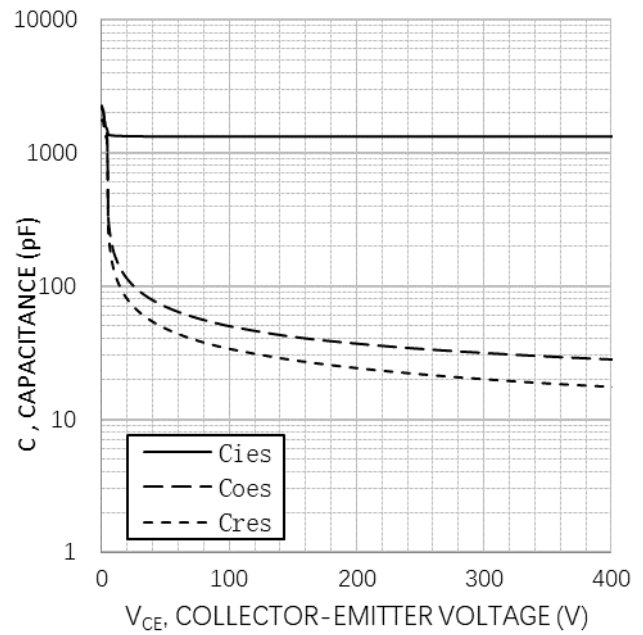
**Fig. 1 Typical IGBT Output Characteristics at  $T_J=25^\circ\text{C}$**



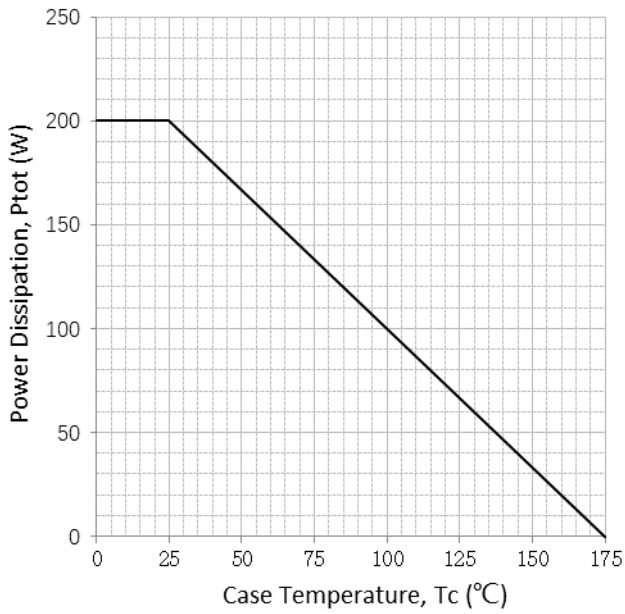
**Fig. 2 Typical Transfer Characteristics at  $V_{CE}=20\text{V}$**



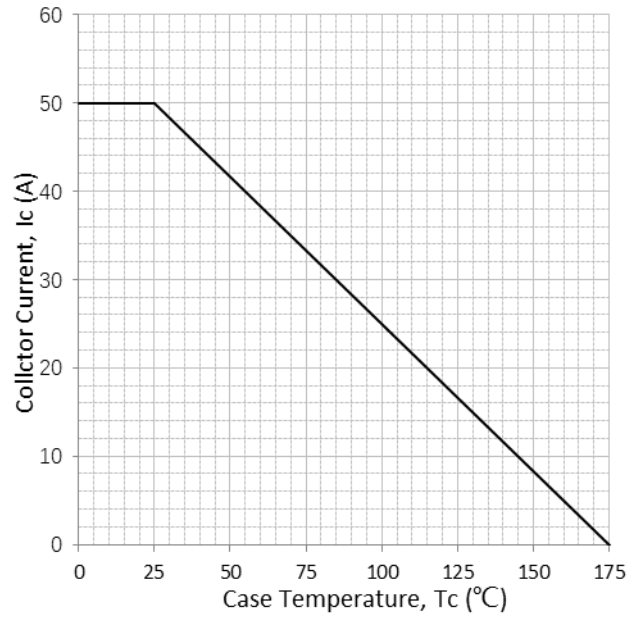
**Fig. 3 Typical gate charge ( $I_C=25\text{A}$ )**



**Fig. 4 Typical capacitance as a function of collector-emitter voltage ( $V_{GE}=0\text{V}$ ,  $f=1\text{MHz}$ )**



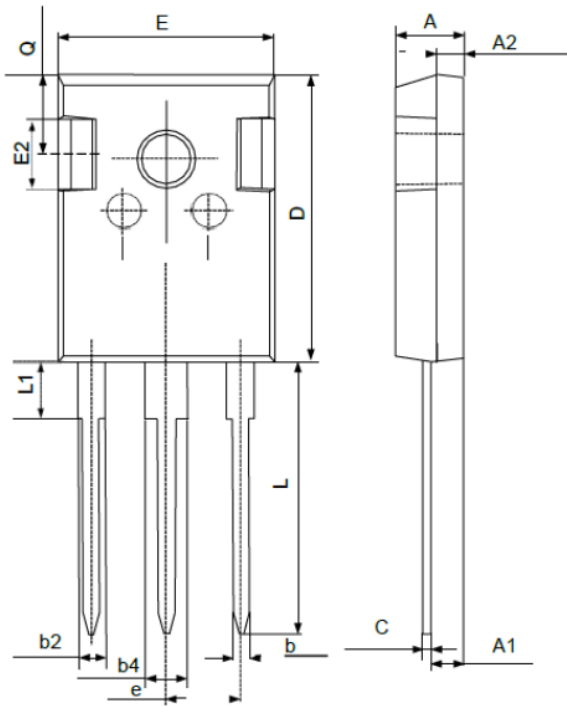
**Fig. 5 Power dissipation as a function of case temperature ( $T_{vj} \leq 175^\circ\text{C}$ )**



**Fig. 6 Collector current as a function of case temperature ( $V_{GE} \geq 15\text{V}, T_{vj} \leq 175^\circ\text{C}$ )**

# Package Information

TO-247



SYMBOL	MIN	NOM	MAX
A	4.80	5.00	5.20
A1	2.21	2.41	2.59
A2	1.85	2.00	2.15
b	1.11	----	1.36
b2	1.91	----	2.25
b4	2.91	----	3.25
c	0.51	----	0.75
D	20.80	21.00	21.30
E	15.50	15.80	16.10
E2	4.40	5.00	5.20
e	5.44 BSC		
L	19.72	19.92	20.22
L1	----	----	4.30
Q	5.60	5.80	6.00